

Technical Data Sheet



ALTECH PP-H A 2020/576 GF20 CP

Base Polymer	Polypropylene Homopolymer
Filler/Additive System	20 % glass fibres
Colour	grey
Special Features	chemically coupled,heat stabilised,easy release (demoulding)
Market Segment	electrical and electronic
Typical Applications	various,injection moulded parts

Pre-Drying Conditions	in a dry air (dessiccant) dryer 80-120 °C for 2-3 h in an air circulating dryer 80-120 °C for 2-4 h dependant on moisture content max. moisture content <0,10 %
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Processing Injection Moulding	melt temperature 200-250 °C mould temperature 20-70 °C
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Storage	dry, protected from light
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Minimum Shelf Life	months >12
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Properties	Value	Dimension	Test Norm
Mechanical Properties			
Flexural Modulus	3700	MPa	ISO 178
Flexural Strength	85	MPa	ISO 178
Tensile Modulus	4400	MPa	ISO 527
Tensile Stress at Yield	57	MPa	ISO 527
Tensile Elongation at Break	4	%	ISO 527
Impact Strength (Charpy, 23°C)	35	kJ/m ²	ISO 179/1eU
Impact Strength (Charpy, -40°C)	27	kJ/m ²	ISO 179/1eU
Notched Impact Strength (Charpy, 23°C)	8	kJ/m ²	ISO 179/1eA
Notched Impact Strength (Charpy, -40°C)	4	kJ/m ²	ISO 179/1eA
Thermal Properties			
Vicat B50	122	°C	ISO 306
HDT / A (1,8 MPa)	130	°C	ISO 75-1/-2
DSC (Melt Point)	163	°C	ISO 11357
Rheological Properties			
Melt Index (MVR)	4	cm ³ /10min	ISO 1133
MVR temperature	230	°C	-
MVR load	2.16	kg	-
Shrinkage (lengthwise, 24h)	0.6 - 0.8	%	ISO 294-4
Shrinkage (lateral, 24h)	0.4 - 0.6	%	ISO 294-4
Physical Properties			
Density	1050	kg/m ³	ISO 1183